S/120/60/000/01/002/051 E032/E314

"Subharmonic" Acceleration of Ions in a Cycletron

If the ion leaves the electric field region its trajectory becomes an open curve. The change in the phase of the ions is then determined by the parameter δ/λ_k (Ref 2). The initial section of the trajectory

of the ion can be determined from Figures 1 and 2. The time taken between the source and the point of exit from the effective slit can be determined from Figures 3 and 5. In the region where the electric field is absent, the ion describes a circle. The table on p 19 gives the values of the phase ϕ_1 for k=3 and k=5 after the first half-revolution of the ion when it intersects the mean line between the dees (x=0). In this calculation it

was assumed that $\omega_0 = 7 \times 10^7 \text{ sec}^{-1}$, $2\delta = 4$,

 $\delta/\lambda_3 = 1.65$, $\delta/\lambda_5 = 0.81$.

It may be concluded that for k=3 and k=5 there is a strong phase bunching of the ions (stronger than in the case k=1). Apparently, this explains the appearance

Card3/4

S/120/60/000/01/002/051 E032/E314

"Subharmonic" Acceleration of Ions in a Cyclotron

in the cyclotron designed to accelerate N^{+5} and N^{+6} in of beams of N^{+1} and N^{+2} ions. The figure captions are as follows: Figure 1 - ionic trajectories for different values of φ_0 and k=3; Figure 2 - ionic trajectories for different values of φ_0 and k=5; Figure 3 - dependence of x/λ_1 for ions with different φ_0 on the angle ωt in the case k=1; Figure 4 - dependence of x/λ_3 for ions with different φ_0 on the angle ωt in the case k=3; Figure 5 - dependence of x/λ_5 for ions with different φ_0 on the angle ωt in the case k=3; Figure 5 - dependence of x/λ_5 for ions with different φ_0 on the angle ωt in the case k=5. There are 5 figures, 1 table and 4 references, 3 of which are Soviet and 1 English

SUBMITTED: October 13, 1958

(P)

PHASE I BOOK EXPLOITATION

807/5425

Fedorov, N.D., Candidate of Technical Sciences, Compiler

Kratkiy spravochnik inzhenera-fizika: Yadernaya fizika. Atomnaya fizika (Concise Handbook for the Engineering Physicist: Nuclear Physics. Atomic Physics) Moscow, Atomizdat, 1961. 507 p. 28,000 copies printed.

Ed.: A.F. Alyab'yev; Tech. Ed.: Ye. I. Mazel'.

PURPOSE: This reference book is intended for engineers and physicists working in the field of atomic and nuclear physics.

COVERAGE: The first seven parts of the book contain the most necessary reference material on atomic and nuclear physics. The remaining parts present information and data from other related fields. The last part gives the information on systems of units compiled from the new GOST specifications, physical constants, and some mathematical data. No personalities are mentioned. References accompany each part of the book.

Card 1/13

Concise Handbook (Cont.)	807/542	5	
Bibliography		417	
	IOISOTOPES AND THEIR TECHNICAL APPLICATIONS INDUSTRY (P. S. SAVITSKIY)	3	
	adioisotopes and Muclear Radiation Automation of Technological Processes	421	
 Radiation Sources Sources of β-radi 	iation, 2. Sources of γ-radiation	431	
Bibliography,		438	
PART TE	HIRTEEN. GENERAL INFORMATION (N. D. FEDORO	W)	
magnetic units. 4. radiations. 5. Acou	Measurement 2. Thermal units. 3. Electrical and Units of radioactivity and ionizing stical units. 6. Light units. the units of the different systems.	439	. !
Card 12/13			
	· ·		

"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8

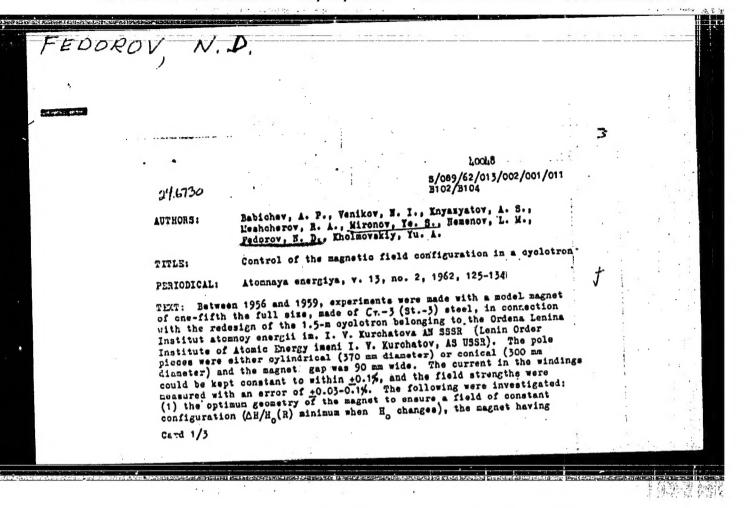
Concise Handbook (Cont.) 807/5425 II. Some Physical Data 1. Physical constants. 2. Physical properties of solids (elements) at O'C. III. Some Mathematical Data 487 1. Some frequently encountered constants: 2. Conversion of the degree scale to the radian scale. 3. Values of trigonometric functions. 4. Exponential and hyperbolic functions. 5. Bessel functions Bibliography 507 AVAILABLE: Library of Congress Card 13/13 JA/lnb/mas 9-20-61

FEDOROV, N.; SUKHORUKOV, A.; GORBATOV, A.

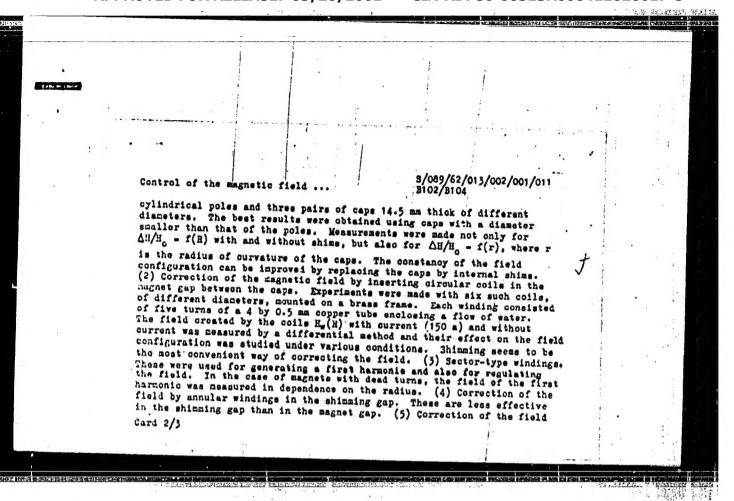
Boonomic effectiveness of adopting progressive forms of interoperational transportation. Mias.ind.SSSR 32 no.2:39-41 '61.

(Mira 14:7)

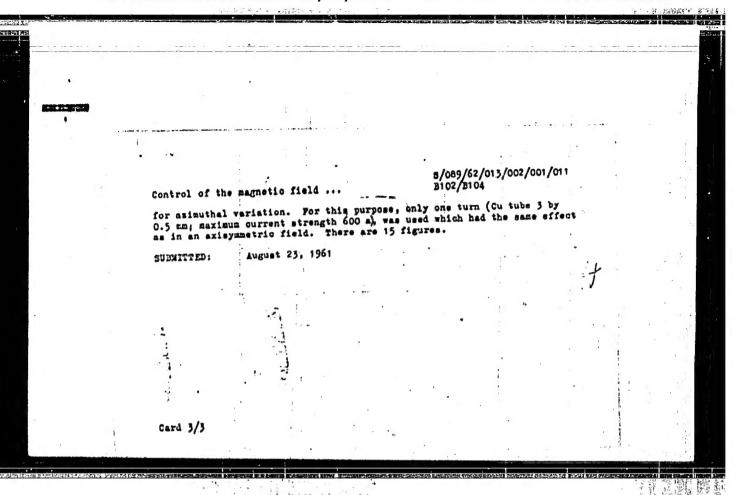
(Meat—Transportation)



"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8



"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8



1100h9

3/089/62/013/002/002/011 B102/B104

246760

AUTHORS:

Afanas'yev, I. I., Knyazyatov, A. S., Fedorov, N. D.

TITLE:

Pulsed ion source with low gas consumption

PERIODICAL:

Atomnaya energiya, v. 13, no. 2, 1962, 135-140

TEXT: The design and operation of two variaties of pulsed ion sources characterized by especially low gas consumption (10-3 cm3/pulse) are described. These operate on a principle stated by K. Ehlers et al. (Rev. Scient. Instrum., 29, 7, 614, 1958) using titanium disk electrodes impregnated with hydrogen or deuterium. In each case the discharge channel is a pile of these titanium disks stuck together by mica insulations in the first case and is built up under vacuum in the second. The individual disks, slightly impregnated, are separated by small plates of mica and insulated on both sides by rings of teflon. In both cases, of mica and insulated on both sides by rings of teflon. In both cases, good impregnation of the Ti disks is essential for the discharge. The deuteron current incident on the target (10 mm diameter) is determined by a beam catcher. In the two cases this reaches a strength of 30-40 and of 10 ma, the distances between detector and source being 50 and 120 cm,

Pulsed ion source with low ..

S/089/62/013/002/002/011 B102/B104

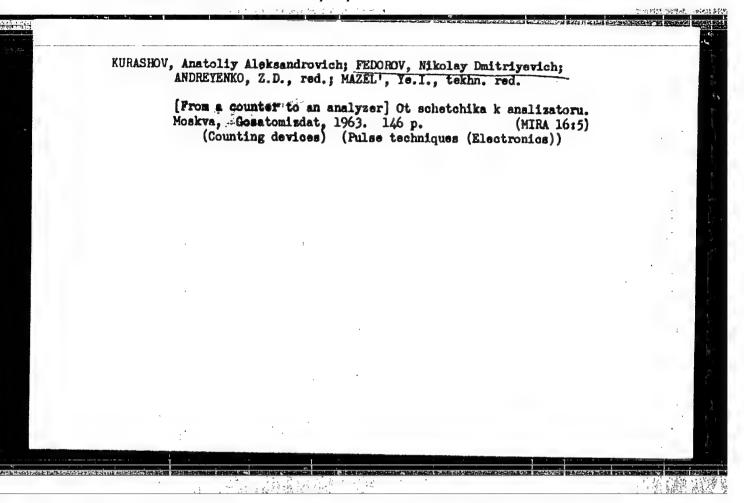
respectively. The duration of one pulse is about 500 µsec. Two electrodes in a special focusing apparatus serve to focuse the beam as it emerges, from the source. If the number of disks in the pile is about 10 the source operates steadily, but with 12-15 disks the discharge becomes more difficult or even impossible to produce. The voltage drop in the discharge is 35-40 v and depends only slightly on the discharge current (20-275 a). The fact that the gas consumption is only 10-3 cm³/pulse at a discharge current of 215 a ensures that the beam current drops by 50% only after 2000-3000 pulses. There are 9 figures.

SUBMITTED:

November 1, 1961

Card 2/2

"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8



"APPROVED FOR RELEASE: 03/20/2001

CIA-RDP86-00513R000412620017-8

I. 13373-63 EPR/BDS/EWT(1)/ES(v)/ES(w)-2 AEDC/AFFTC/ASD/SSD Ps-4/

Pe-4/Pab-4 WW

ACCESSION NR: AP3002736

\$/0120/63/000/003/0131/0133

AUTHOR: Lavrov, O. V., Fedorov, N. D., Khaldin, N. N.

13

TITLE: Quick-acting vacuum valve A

SOURCE: Pribory* i tekhnika eksperimenta, no.3, 1963, 131-133

TOPIC TAGS: vacuum valve

ABSTRACT: A quick-acting vacuum slide valve for a pulse-type ion source with a low (10⁻³ cm⁵ per pulse) gas consumption is described. A 2-seal, 2-electromagnet design is used; the source aperture is open when the shutter slides between its extreme positions. Five microseconds elapse from the start of opening to the complete shutting of the 16-mm hole. Prospects of a better design, with one electromagnet, are indicated. Construction sketches are presented. Orig. art. has: 2 figures.

ASSOCIATION: none

SUBMITTED: 01Aug62

DATE ACQ: 12Jul63

ENCL: 00

和频繁。

SUB CODE: IE

NO REF SOV: 000

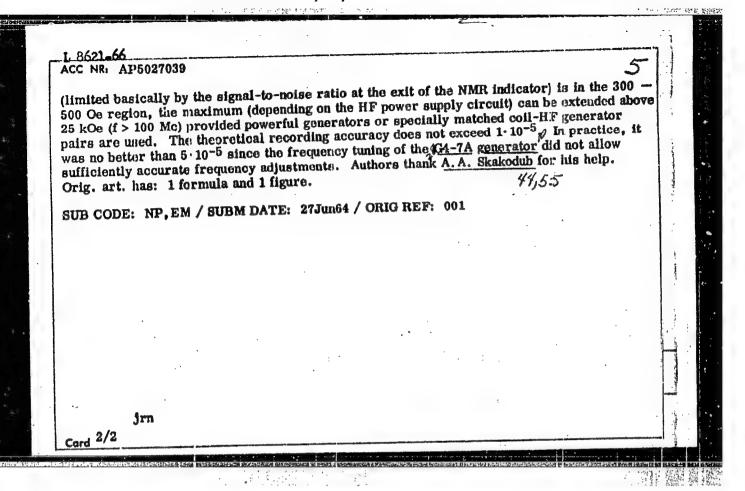
OTHER: 000

Card 1/1

"APPROVED FOR RELEASE: 03/20/2001

CIA-RDP86-00513R000412620017-8

ACC NR: AP502 AUTHOR: Zher	7039 SOURCE 74,55 41 7000y, A.I.; Stakhov, O.V.; Fedoro	E CODE: UR/0120/65/000/005/0220/0221 by, N.D. 97
ORG: Institute KazSSR)	of Nuclear Physics, AN KazSSR, Al	ma-Ata (Institut yadernoy fiziki AN 92
TITLE: The me	easurement of strong magnetic fields	by means of an NMR flow sensor
SOURCE: Pribe	ory i tekhnika eksperimenta, no. 5,	1965, 220-221
electromamet	NMR, strong magnetic field, magnet	ic field measurement, flow research,
ABSTRACT: Nization of strong sensors, it is omagnetic gap or	MR detectors with fixed probes are of magnetic fields. However, in addition necessary to either place a part increase the length of the HF cable.	. Since both approaches are far from
measurement of based on the nut within the magn out by the NMR	the field of a \$ 1.5 m pole piece ele ation method applied to the nuclei of etic field under investigation, while sensor located outside the field under	which is subsequently used for the NMR ectromagnet. The measurements are the liquid; these nuclei are polarized the recording of the resonance is carried or study within an auxiliary field of a
permanent magn teristics of the	iet. I ne article presents a descript strong magnetic field measurements	ion of the device and outlines the charac- . The minimum value of the recorded field
Card 1/2		UDC: 539.283.078



ZHERNOVOY, A.I.; STAKHOV, O.V.; FEDOROV, N.D.

Measurement of strong magnetic fields by means of a flow transducer of nuclear magnetic resonance. Prib. i tekh.eksp. 10 no.5:220-221 S-0 *65.

(MIRA 19:1)

1. Institut yadernoy fisiki AN Kasakhskoy SSR, Alma-Ata. Submitted June 27, 1964.

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

L 06139-67 EWI(m) IJP(c) SOURCE CODE: UR/0361/66/000/002/0003/0015 ACC NR. AP6031170 AUTHOR: Nemenov, L. H.; Anisimov, O. K.; Arzumanov, A. A.; Golovanov, U. N.; Yezerskiy, V. F.; Kraychenko, Ye. T.; Kruglov, V. G.; Laktionov, I. A.; Heshcherov, R. A,; Heshcherova, I. V.; Popov, Yu. S.; Prokof'yev, S. I.; Rybin, S. N.; Fedorov, N. D. ORG: Institute of Nuclear Physics, AN KazSSR (Institut yadernoy fiziki AN KazSSR) TITLE: Putting the Kazakhatan cyclotron into operation SOURCE: AN KazSSR. Izvestiya. Seriya fiziko-matematicheskikh nauk. no. 2, 1966, 3-15 TOPIC TAGS: cyclotron, proton accelerator, New accelerator, alpha particle / Ul502 cyclotron ABSTRACT: The U-150-2 cyclotron of the Institute of Nuclear Physics of the Academy of Sciences of the Kazak SSR is described. This cyclotron is designed to accelerate protons, deuterons, alpha particles, and multiply charged ions. Energies of 24 Mev are obtained with deuterons. Alpha particles and protone can be accelerated to 48 Nev and 20 Hev, respectively. Sixfold ionized carbon can be accelerated to 140 Hev. The magnetic field in the cyclotron necessary for 20 New deuteron production is 14000 cersteds; this is produced by a current of 800 mmp. The necessary variation of the magnetic field with radius is obtained by the use of annular shims. The high frequency generator and its alignment is described. The dependence of beam current at various Card 1/2

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

国家的基础的设计算是是国家的基础是一种中心,并且是一个企业的企业。

"APPROVED FOR RELEASE: 03/20/2001

CIA-RDP86-00513R000412620017-8

ACC NRI	AP6031170	7	
final ra	dii is plotted as a function of the potential between	the "dees". The auth-	:
	k engineers V. A. Borisov, B. L. Vaysman, N. G. Glader D. D. Gromov, chiefs of work shifts G. A. Obraztsov	and v. E. Ushkin, and	
chief of	service A. I. Tkachev for participation in the work difficulties involved in setting up the cyclotron. Or:	ig. art. has: 11 figures.	:
SUB CODE	10/		ş·
SUB CODE	SE 207 SUBR SATES SOME	·	
			4
			- 1
			,
			_
			•
Card 2/2	2 mfc	•	

FEDOROV. N.D. Result of phthivazid therapy of streptomycin-resistant forms of tuberculosis of the upper respiratory tract. Vest. oto-rin. 16 no.5:62-64 S-0 154. (MLRA 7:12) 1. Iz Samovskoy tuberkuleznoy bol'nitsy i Gorodskogo protivotuberkulesnogo dispansera, Voronesh. (NICOTNIC ACID ISOMERS, therapeutic use, isoniazid in upper resp. tract tuberc, resist, to streptomycin) (TUBERCULOSIS. of upper resp. tract, ther., isoniazid in streptomycin-resist. forms) (RESPIRATORY TRACT, diseases, tuberc. of upper resp. tract, ther., isoniazid in streptomycin-resist.forms)

q

FEDOROV, N.F.

USSR/Form Animals. Honeybee.

Abs Jour: Ref Zhur-Biol., No 17, 1958, 78838.

Author : Fedorov, N.F.

: hibernation of Bees in Honey from Calluma Vulgaris. Inst Title

Orig Pub: Pchelovodstvo, 1958, No 1, 57.

Abstract: In the Leningrad Oblast, hibernation of bees

than honey from callumn vulgaris occurs safely with the condition of dense settling of the

frames by the bees.

I-like to see that find finds

: 1/1 Card

67

CIA-RDP86-00513R000412620017-8" APPROVED FOR RELEASE: 03/20/2001

S/080/62/035/010/003/012 D204/D307

AUTHORS:

Toporov, N.A. and Fedorov, N.F.

TITLE:

Stabilization of the high temperature forms of dicalcium silicate (C₂S) with lanthanide orthosili-

cates

PERIODICAL:

Zhurnal prikladnoy khimii, v. 35, no. 10, 1962,

2156-2161

The transformations of C_2S between the various modifications are briefly reviewed, showing that the rare earth orthosilicates are similar in a number of properties to α - C_2S , and should thus stabilize this form. The system Ca_2SiO_4 - $Y_4(SiO_4)_3$ were studied, over the whole range of compositions in 5% steps, to establish the crystalline phases present. The starting mixtures were prepared from synthetic Υ - C_2S , Y_2O_3 and SiO_2 , the latter being in the molar ratio of 2:3. The liquidus temperatures of the compositions were measured and the specimens were examined microscopically

Card 1/2

Stabilization of the high ...

S/080/62/035/010/003/012 D204/D307

and by K-rays. The optical constants and densities were determined. Compositions containing up to $40\%~Y_4(\text{SiO}_4)_3$ were homogeneous and transparent, but rapidly became two-phase when the latter amount of $Y_4(\text{SiO}_4)_3$ was exceeded. It was found that a series of solid solutions based on G_2S exists in a limited range of compositions, the limiting concentration being $42.5 \pm 2.5\%~Y_4(\text{SiO}_4)_3$. Three different regions were observed, containing (1) up to 5%, (2) 10 to 20%, and (3) 25 to 40% of $Y_4(\text{SiO}_4)_3$ (by weight), the first region corresponding to the stabilization of 3 - 3%, the second to the stabilization of 3%, and the third to that of 3%. There are 3% are and 3% tables.

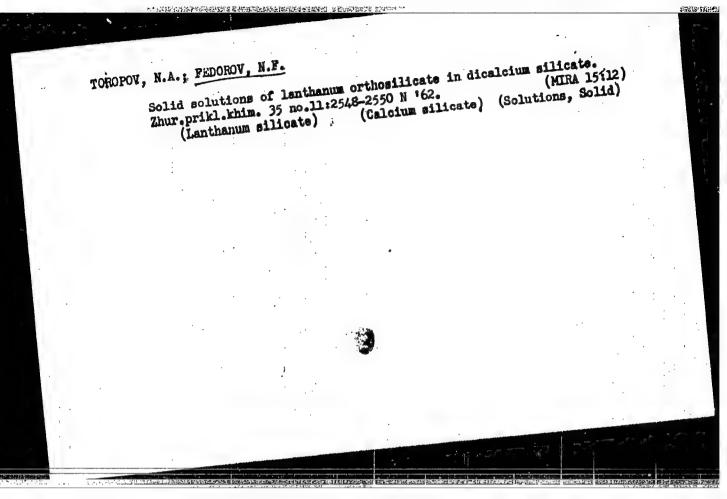
SUBMITTED:

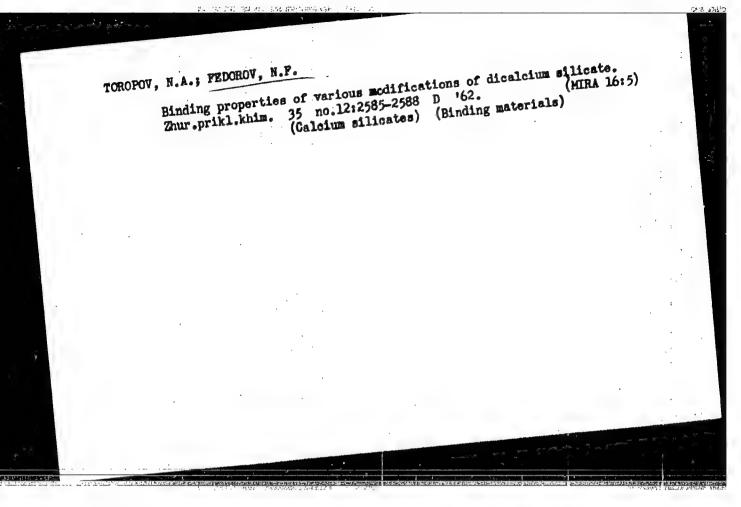
July 18, 1961

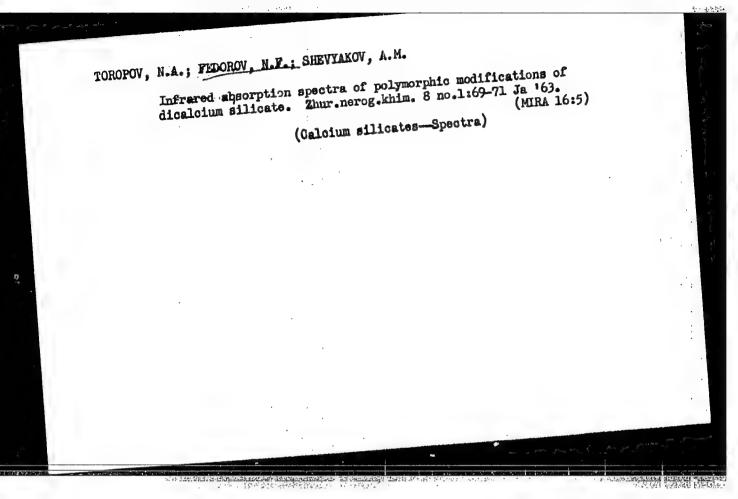
Card 2/2

"APPROVED FOR RELEASE: 03/20/2001

CIA-RDP86-00513R000412620017-8







AML035375

BOOK EXPLOITATION

S

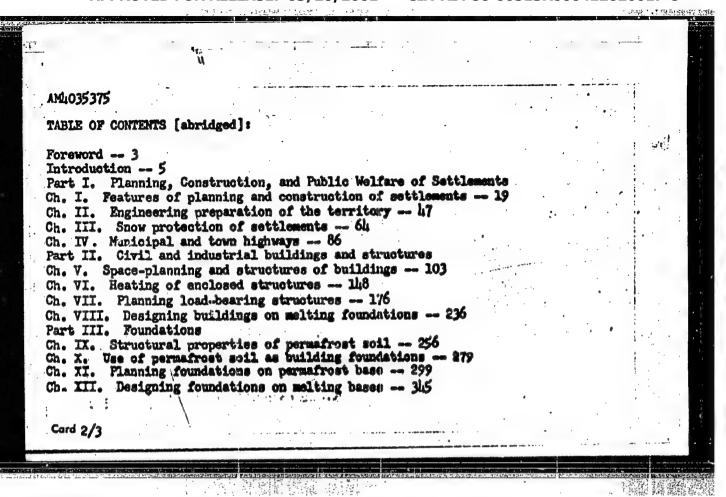
Velli, YU. YA. (Candidate of Technical Sciences); Dokuchayev, V. V.; Fedorov, N. F. (Doctor of Technical Sciences)

Buildings and structures in the extreme North; a handbook (Zdaniya i sooruzheniya na Kraynem Severe; spravochnoye posobiye), Leningrad, Gosstroyizdat, 1963, 490 p. illus., biblio. Errata slip inserted. 5,000 copies printed. (At head of title: Lenmorniiproyekt).

TOPIC TAGS: civil engineering, construction, highway, permafrost, communication line, water plant

PURPOSE AND COVERAGE: The book presents handbook data necessary for planning, designing, and construction of communities, civil and industrial buildings and their structural elements in the northern regions of the country and also gives data for designing engineering links, highways, water plants, communication lines, and electrical transmission lines. The book contains the technical-economic indicators and handbook materials necessary to select design parameters. The book is intended for engineers-planners and construction workers.

Card 1/3



AM4035375

Ch. XIII. Designing foundations on salted ground and under equipment -- 385 Part IV. Sanitation-technical communication and equipment. Communication lines and electrical transmission

Ch. XIV. Features of sanitation-technical communication -- 396 Ch. XV. Thermo-technical calculation of networks and equipment in permafrost soil -- 425

Ch. XVI. Water plants -- 433 Ch. XVII. Features of the design and construction of pumping stations and and cleaning equipment - 143

Ch. XVIII. Communication lines and electricity transmission -- 159

Appendix -- 473

Bibliography -- 186

SUB CODE: ME

SUBMITTED: 09Dec63

OTHER: OOO

DATE ACQ: 164mm64

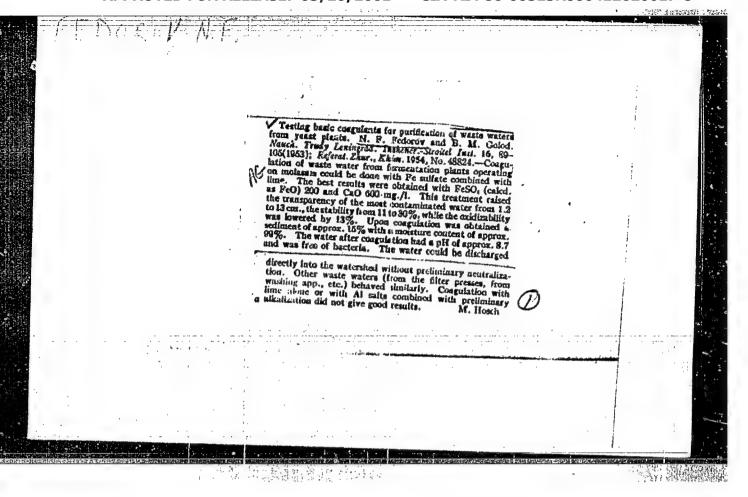
Cord 3/3

FEDOROV, Nikolay Fedorovich, doktor tekhm. nauk, prof.; SAFOZHN KOV, M.M., kand. tekhm. nauk, nauchn. red.[deceased];

[New research and hydraulic calculations for sewerage systems]
Novye issledovaniia i gidravlicheskie raschety kanalizatsionnykh setei. Izd.2., perer. i dop. Leningrad, Stroitzdat,
1964. 320 p. (MIRA 17:7)

"APPROVED FOR RELEASE: 03/20/2001

CIA-RDP86-00513R000412620017-8



FEDOROV. Nikelay Federevich, dekter tekhnicheskikh nauk, prefesser;
SAPOZHNIKOV, W.M., kandidat tekhnicheskikh nauk, redakter;
SHIGORIN, G.G., kandidat tekhnicheskikh nauk, detsent, retsensent;
MORGENSHTERN, V.S., kandidat tekhnicheskikh nauk, detsent, retsensent;
zent; KAPLAN, M.Ya., redakter; PUL'KINA, Ye.A., tekhnicheskiy
redakter.

[New studies and hydraulic calculations of sewer systems] Newye issledovaniia i gidravlicheskie raschety kanalizatsiennykh setei. Leningrad, Ges. ind-ve lit-ry pe streit. i arhitekture, 1956.

(Sewer design) (MLRA 9:5)

FEDOROV. N. F. doktor tekhnicheskikh nauk, professor

Calibrating apparatus for testing tensometers. Zav.lab. 22 no.5: 620 '56. (MLRA 9:8)

1. Zamestitel' direktora Leningradskogo inzhenerno-stroitel'nogo instituta; 2. Leningradskiy inshenerno-stroitel'nyy institut. (Strain gauges) (Calibration)

"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8

FEDOROV, Mikolay Fedorovich, doktor tekhnicheskikh nauk, prof.; BOLOTHYY, V.V.
[deceased], kanalitekhn.nauk, spetsiyal'nyy redaktor; HHRISTENIO, V.P., redaktor isdatel'stva; PETROVSKAYA, Is.S., tekhnicheskiy redaktor.

[Public sanitation of cities] Sanitarnoe blagoustroistvo gorodov.

Moskva, Ind-vo M-va kommun.khos.RSFSR, 1957. 302 p. (MIRA 10:11)

(Sanitary engineering)

SOV/124-58-3-3069

Translation from: Referativnyy zhurnal, Mekhanika, 1958, Nr 3, p 75 (USSR)

AUTHOR: Fedorov, N. F.

On the Energy Losses in the Flow of Non-homogeneous Fluids TITLE:

Through Pressure Conduits (O poteryakh energii pri dvizhenii

neodnorodnykh zhidkostey po napornym truboprovodam)

PERIODICAL: Nauchn. tr. Leningr. inzh. - stroit. in-ta, 1957, Nr 25,

pp 5-13

ABSTRACT: The article presents experimental data pertaining to the

energy losses in the flow of a clay suspension, lake and sewer silt, and paper pulp in pipes. For the calculation of the energy

losses of the clay suspension the article recommends L. Kh. Maksimov's formula $V = CR^{0.06} J^{0.5}$, where V is the

velocity of motion of the suspension, R is the hydraulic radius, J is the hydraulic slope, and C is a coefficient

depending on the viscosity and consistency of the suspension.

For the determination of the energy losses of the lake silt

the formula of N. P. Demin is recommended:

Card 1/2

SOV/124-58-3-3069

$$h_{100} = (0.0035 \frac{\theta^{0.6}}{d^{1.6}} + 0.23 \frac{v^2}{d^{0.8} \eta^{0.2}}) \gamma$$

where h_{100} is the head loss per 100 m, θ is the ultimate stress in shear in dynes/cm², η is the plastic viscosity in poises, and γ is the specific gravity [density; Transl. Ed.] of the silt. The energy losses for the flow of the sewer silt are represented by means of graphs drawn in accordance with the author's experimental data. The energy losses for the wood pulp, it is recommended, are to be determined from graphs of the function i=f(V, Q) drawn on the basis of L. Ye. Volkov's investigations. On the basis of the results of his experiments the author presents a number of general conclusions and examines some of the reasons for the anomalous behaviour of non-homogeneous fluids in pressure conduits as compared to water.

V. I. Gotovtsev

Card 2/2

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

医自称激性肌 化结合物

FEDOROV, Nikolay Fedorovich, prof., doktor tekhn.nauk; SAKHAROV, Igor's Vladimirovich, inzh.; MORGENSHTERN, V.S., kend.tekhn.nauk, nauchnyy red.; KAPIAN, H.Ya., red.izd-va; PUL'KINA, Ye.A., tekhn.red.

[Calculation of local resistance in the planning of sever systems]
Raschet mestnykh soprotivlenii pri proektirovanii kanalizatsionnykh setei. Leningrad, Gos. izd-vo lit-ry po stroit., arkhit. i
stroit. materialam, 1958. 89 p.

(Fluid dynamics)

FEDOROV. N.F., prof., doktor tekhn. nauk; AITUF'YEVA, A.M., red. isd-va;

[Hydraulic design of severage systems; calculation tables] Gidravli-cheskii raschet kanalisatsionnykh setei; raschetnye tablitsy.

Moskva, Isd-vo M-va kommun. khos. RSFSR, 1958. 207 p. (MIRA 11:7)

(Severage—Tables, calculations, etc.)

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

PEDOROV, Nikolay Fedorovich; VOLKOV, Lev Yefimovich; LASKOV, Yu.M., red.; RACHEVSKATA, M.I., red.izd-va; PYRKINA, N.F., tekhn.red.

[Hydraulic calculations relating to sewerage systems] Gidravlicheskii raschet kanalizatsionnykh setei; raschetnye tablitsy.
Izd.2., ispr. i dop. Moskva, Izd-vo M-va kommun.khoz.RSFSR, 1960.
241 p.

(Sewerage)

AGRANONIK, Ye.Z., kand.tekhn.nauk; HELOV, A.N., dotsent; HLADKOV, A.M., insh.; GLUSKIN, S.A., insh.; IVANOV, L.V., dotsent, kand.tekhn.nauk; LIPKIN, Ye.V., kand.tekhn.nauk; NIKIFOROV, G.N., dotsent, kand.tekhn.nauk; PRSENSON, I.B., insh.; PREGER, Ye.A., dotsent, kand.tekhn.nauk; PYATOV, Ya.N., insh.; ROKHCHIN, Ye.Z., insh.; FIDOROV, N.F., prof., doktor tekhn.nauk; SHVARTS, R.B., insh.; SHIGORIN, G.G., dotsent, kand.tekhn.nauk; SHIFRIN, S.M., prof., doktor tekhn.nauk; ROTENBERG, A.S., red.izd-va; VORONETSKAYA, L.V., tekhn.red.

[Water-supply and sewerage manual] Spravochnik po vodosnebzheniiu i kanalizatsii. Pod red. N.F.Fedorova. Izd.2., ispr. i dop. Leningrad, Gos.izd-vo lit-ry po stroit., arkhit, i stroit.materislam, 1960. 420 p. (MIRA 13:12)

1: Moscow. Vodokonalproyekt. Leningradskoye otdeleniye. (Water-supply engineering) (Sewerage).

FEDOROV, Nikolay Fedorovich; VOLKOV, Lev Yefimovich; LASKOV, Yu.M., red.; EUTT, V.P., red. izd-va; LELYUKHIN, A.A., tekhn. red.

[Hydraulic calculations relating to sever systems; calculation tables] Gidravlicheskii raschet kanalizatsionnykh setei; raschetnye tablitsy. 3., ispr. i dop. izd. Moskva, Izd-vo M-va kommun. khoz. RSFSR, 1961. 253 p. (MIRA 15:4) (Sewerage—Tables, calculations, etc.)

FEDOROV, N.F.; SHIFRIN, S.M.; SHIGORIN, G.G.; PESENSON, I.B.; MORGENSHTERN, V.S., kand. tekhm. nauk, nauchnyy red.; KAPLAN, M.Ya., red. izd-va; PUL!KINA, Ye.A., tekhm. red.

[Sewerage systems and structures; planning and design] Kanalizatsionnye seti i sooruzheniia; proektirovanie i raschet. Leningrad, Gos. izd-vo lit-ry po stroit., arkhit. i stroit. materialam, 1961. 314 p.

(MIRA 14:7)

(Sewerage)

FEDOROV, Nikolay Fedorovich, prof., doktor takhm. nauk; GUSEV, Valerian Mikhaylovich, dotsent, kard. takhm. nauk; POPRUGIN, I.V., inzh., retmenzent; MOROZOV, N.I., inzh., retmenzent; GEFDING, A.K., kard. takhm. nauk, nauchnyy red.; STEPANOV, D.A., inzh., nauchnyy red.; ZHURAVSKIY, N.A., red.; VOLGHOK, K.M., tekhm. red.; PUL'KINA, Ye.A., tekhm. red.

[Sanitary engineering] Sanitarnaia tekhnika. Leningrad, Gos. izd-vo lit-ry po stroit., arkhit. i stroit. materialam, 1961. 371 p. (MIRA 14:6)

(Sanitary engineering)

8/080/62/035/011/008/011 D204/D307

AUTHORS:

Toropov, N.A., and Fedorov, N.F.

TITLE:

Solid solutions of lanthanum orthosilicate in dical-

cium silicate

PERIODICAL:

Zhurnal prikladnoy khimii, v. 35, no. 11, 1962,

2548 - 2550

TEXT: The system CaO-La₂O₃-SiO₂ (C-L-S) was studied, using γ -C₂S, prepared from analytically pure CaCO₃ and mountain crystal (99.9 % SiO₂), and L₂S₃ derived from La₂O₃ containing \Rightarrow 0.75 % of other rare earth oxides. The materials were ground intimately in an agate mortar, bonded with dextrin into 2-3 mm dia cylinders and fired at 800-1000°C to eliminate the dextrin. The composition was varied from 0 to 100 % C₂S, in 5 % steps. The specimens were melted, homogenized, quenched and examined microscopically and by x-rays. Compositions containing 5-35 ± 2.5 wt. % L₂S₃ constituted a series of

Card 1/2

Solid solutions of lanthanum ...

S/080/62/035/011/008/011 D204/D307

solid solutions, with m.p.'s decreasing from 2100 ± 30 to 1910°C decreasing C_2S content. The presence of L_2S_3 stabilized various modifications of C_2S . Thus mainly $\beta - \text{C}_2\text{S}$ was found in compositions containing < 10 % L_2S_3 , and both β and $\alpha' - \text{C}_2\text{S}$ in those with 10 - 15 % C_2S . $\beta - \text{C}_2\text{S}$ disappeared when L_2S_3 was raised to 20 %, and $\alpha' - \text{C}_2\text{S}$ was most pronounced in this region. Further increase of L_2S_3 promoted $\alpha - \text{C}_2\text{S}$. The above method is unsuitable for constructing phase diagrams, incorporating C_2S , since the structural transitions take place too rapidly. The m.p.'s were determined by a method developed at the Institut khimii silikatov AN SSSR (Institute of Silicate Chemistry, AS USSR), by Toropov et. al. There are 2 tables.

SUBMITTED: March 23, 1962

Card 2/2

S/080/62/035/012/001/012 D444/D307

AUTHORS:

Toropov, N.A. and Fedorov, N.F.

TITLE:

The cementing properties of the different modifica-

tions of dicalcium silicate

PERIODICAL:

Zhurnal prikladnoy khimii, v. 35, no. 12, 1962,

2585-2588

TEXT: Published experimental information on hydraulic properties of dicalcium silicate is restricted to the β - and γ -forms. In the present work the β -form was stabilized with B₂O₃ or Nd₄ [SiO₄]₃ and the α '- and α -forms with the latter compound. All specimens were free from uncombined CaO. The hydraulic activity was determined on specimens ground to a specific surface of about 3000 g/cm² / Abstracter's note: cm²/g? /, the 3-, 7- and 28-day strengths being measured. X-ray diffraction patterns of hydration products showed only the lines of unhydrated materials. Some specimens, after standing for a day, were steam-cured in a laboratory autoclave for 8 hours at 8 atm. This treatment was effective for

Card 1/2

The cementing properties ...

S/080/62/035/012/001/012 D444/D307

all the modifications of dicalcium silicate, but with air hardening the γ - and α -forms stabilized with Nd₄[SiO₄]₃ have no cementing properties. The β - and α '-forms, on the other hand, show hydraulic activity, though with the α '-form this is very slight. There are 1 figure and 2 tables.

SUBMITTED:

March 30, 1962

Card 2/2

TOROPOV, N.A.; FEDOROV, N.F.; SHEVYAKOV, A.M.

Infrared absorption spectra of the orthosilicates of some bivalent elements. Zhur. neorg. khim. 8 no.6:1342-1344

Je '63.

(Silicates—Absorption spectra)

(Silicates—Absorption spectra)

ACCESSION NR: AP4009351

\$/0078/64/009/001/0156/0163

AUTHORS: Toropov, N. A.; Fedorov, N. F.

TITLE: Solid solutions in the calcium orthosilicate - neodymium

orthosilicate system

SOURCE: Zhurnal neorganicheskoy khimii, v. 9, no. 1, 1964, 150-163

TOPIC TAGS: dicalcium silicate, calcium orthosilicate, neodymium orthosilicate, silicate solid solution

ABSTRACT: This is a continuation of the authors work on calcium orthosilicate and yttrium orthosilicate interaction at high temperatures (Zh. Prikl. khimii No. 10, 2150 (1902)). Dicalcium silicate in γ -form was used. Neodymium oxide and silica were introcuced in a 2:3 proportion. Preliminary calcining was done at 500-1000C. Annealing was done in argon atmosphere in a vacuum micro furnace. Hardening for 15 sec to 10 min took place at 1700-2200C. Sample slides were microscopically studied in immersion and radiographed by the ionization recording method. Up to 40% (by weight) neodymium orthosilicate content in the solid solution, the latter is uniform

Card 1/2.

ACCESSION NR: AP4009351

in reflected light. Above that level two phases are observable by microphotography indicating the breakdown of the solid solution. Intermediate proportions are radiographically analyzed in detail. The stabilizing action by neodymium orthosilicate on high temperature forms of dicalcium silicate is observed, as well as the formation of "complex" Ca_SiO_ crystals, macroscopically homogeneous and corresponding a microheterogeneous two-phase state. Orig. art. has: 2 Figures, 3 Tables

ASSOCIATION: None

SUBMITTED: 04Jan63

DATE ACQ: 07Feb64

ENCL: 00

SUB CODE: CH

NR REF SOV: 008

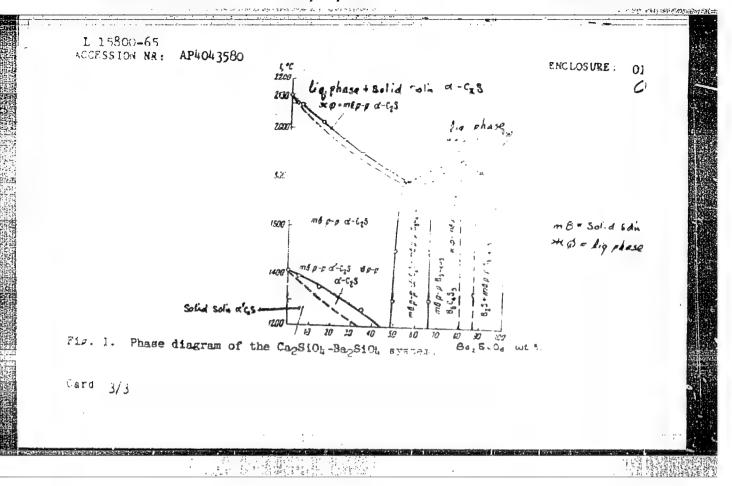
OTHER: 018

Card 2/2

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

		and the second
e Gryn Vill	東東中(デリ/高祖ロ(デ)/原祖ロ(デ) - 131()/2011 - 1301 - 131()/2011 - 1301 - 131()/2011 - 1301 - 131()/2011 - 1301	The second secon
	N. A. Pedoner W. F	
	pov, N. A.; Fedorov, N. F.	B
	a sub 2 SiO sub 4-Ba sub 2 SiO sub 4 system	
	nal neorganicheskoy khimii, v. 9, no. 8, 1964, 1939-1944	
	chemical analysis, ionizing x ray analysis, differentia there	al : =
SETCION STEP	avo, sassavieva antita, alles antitate and a constitution	-
ABSTPACT: Th	e Ca ₂ SiO _k -Ba ₂ SiO _k system was subjected to chemical, ionizing x	-ray,
ABSTPACT: Th	e Ca ₂ SiO _k -Ba ₂ SiO _k system was subjected to chemical, ionizing x	-ray,
	reamma and coveralinoptical analysis to a corollar in the	-ray,
	e CagSiO _{ii} -BagSiO _{ii} system was subjected to chemical, ionizing x terms and organal inortical analysis to a control of the	-ray,
	Training and crystall nontical analysis to a literal limit of the litera	-ray,
	Training and crystall nontical analysis to a literal limit of the litera	-ray,

1 11 ---ACCESSION NR: AP4043580 of showing and seragona; a TELEPS, MALE CADLOS. ASSOCIATION None SUBMITTED: 094ey64 ko ref sov: 007 व्यक्तिस्य । Caro 2/3



KUZNETSOVA, G.N.; FEDOROV, N.F.; SHEVYAKOV, A.M.

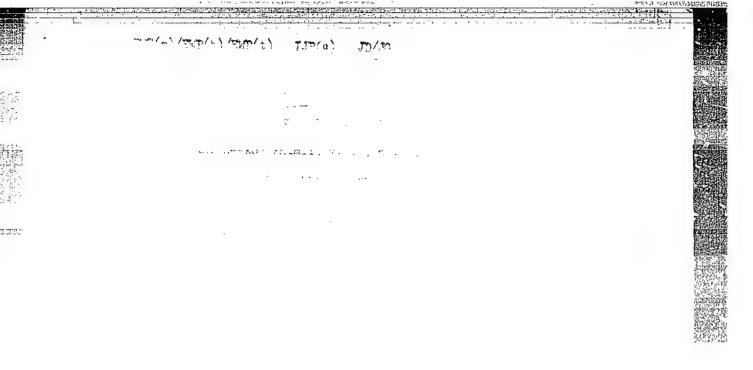
Infrared transmission spectra of cement clinker minerals and their hydration products. Zhur. prikl. khim. 37 no.12:2585-2590 D *164. (MIRA 18:3)

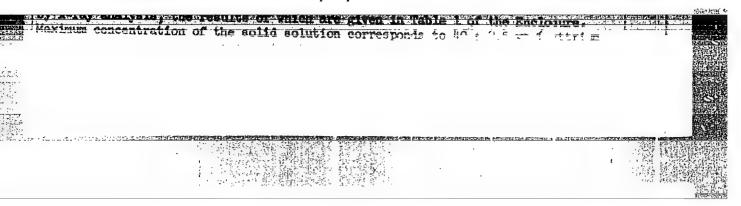
TOROPOV, N.A.; FEDOROV, N.F.

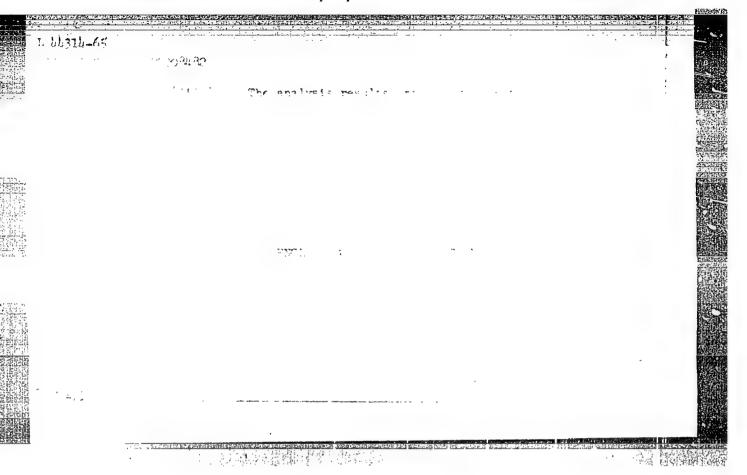
Study of the phase diagram of the system calcium orthosilicateneodymium orthosilicate and calcium orthosilicate-lanthanum crthosilicate. Izv. AN SSSR. Neorg. mat. 1 no.1:126-130 Ja 165. (MIRA 18:5)

1. Leningradskiy tekhnologicheskiy ınstitut imeni Lensoveta.

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"



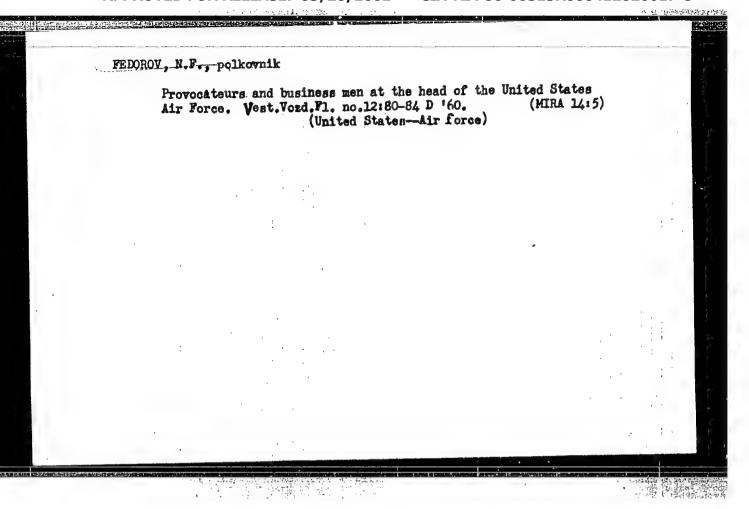




SYCHEV, M.M.; KORNEYEV, V.I.; FEDOROV. N.F.; TOROPOV, N.A., doktor tekhn. nauk prof., red.; EUKINA, N.N., red.

[Alite and belite in portland cement clinker and the processes of alloyage] Alit 1 belit v portlandtsementnom klinkere i protsessy legirovaniia. Pod red. N.A.Toropova. Leningrad, Stroiizdat, 1965. 152 p. (MIRA 18:12)

1. Chlen-korrespondent AN SSSR (for Toropov).



FEDOROV, N.F.; VOLKOV, L.Ye,

[Graphs for hydraulic calculation of sever systems] Grafiki dlia gidravlicheskogo rascheta kanalizatsionnykh setei. Moskva, Stroiizdat, 1964. 110 p. (MIRA 17:11)

RABINOVICH, R.I. Prinimali uchastiye: ALEGLAN, L.K., kand. sel'khoz. nauk;
BARABANOVA, N.N.; BOSENKO, K.S.; VINNIK, V.V.; GRIGORCHUK, Ye.V.;
GUMEROV, A.Kh.; DOBROCHASOV, D.F.; ZAMURAYEV, I.V.; ZAYTSEVA, A.G.,
kand. sel'khoz. nauk; KOL'TSOV, N.A.; LEVITIN, Kh.Z., kand. biol.
nauk; LISITSKIY, B.Ya.; MATYASH, G.P.; MENTOV, A.V.; RABINOVICH, R.I.;
SAL'NIKOV, V.V.; SVECHNIKOV, I.V.; SIMONOV, P.K.; SMIRNOV, V.V.;
SMIRNOV, L.P.; SMIRNOVA, V.I.; STEPANOVA, V.I.; TARASOV, A.A.; FILATOVICH, V.V., kand. sel'khoz. nauk; FEDOROV, N.G., kand. tekhn. nauk;
TSAPLIN, M.F.; KHROMOV, L.V.; DAVYDOVA, I., red.; PAL'MINA, N., tekhn.

[Sverdlovsk in Agricultural Exhibition of 1959] Sverdlovskaia sel'khoziaistvennaia vystavka. Sverdlovsk, Sverdlovskoe knizhnoe izd-vo, 1960. 131 p. (MIRA 14:10)

1. Sverdlovsk. Sverdlovskaya oblastnaya sel'skokhozyaystvennaya vystavka, 1959.

(Sverdlovsk-Agricultural exhibitions)

USSR/Engineering - Power Plants, Hydroelectric
Flow Regulation

"Flow Regulation at Hydro-Installations of the Old
Industrial Urals," N. G Fedorov, Engr, 2 pp

"Gidrotekh Stroi" No 11

Describes methods of flow control employed by the
old dam builders of the Urals. Suggests that their
experience may prove useful in the layout of small
rural hydroelectric power stations. Includes two
diagrams.

SOV/122-58-11-12/18

AUTHORS: Rashkov, S.M., Engineer

Fedorov, N.G., Engineer Sizenov, L.K., Engineer

TITIE:

The Machanisation of Certain Assembly Operations (Mekhnizatsiya nekotorykh sborochnykh operatsiy)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 11, pp 66-69 (USSR)

ABSTRACT: A semi-automatic machine to perform the assembly operations of pressing a flanged metal sleeve over an internal spigot in a plastic cover, of pressing a plastic false bottom into the same cover together with a rubber

seal and finally, of screwing-in a hollow adaptor fitting into the cover (shown in Fig.1, 2 and 3 respectively), is illustrated diagrammatically in Fig. 4. Manual labour is restricted to the loading of the components into the machine and removal of the assembly. One of the operating heads, namely that for assembling the false bottom, is illustrated in crosssection in Fig.5. In broad outline, the machine

Card 1/2

contains 3 intermittently indexed turntables which feed

80V/122-58-11-12/18

The Mechanisation of Certain Assembly Operations

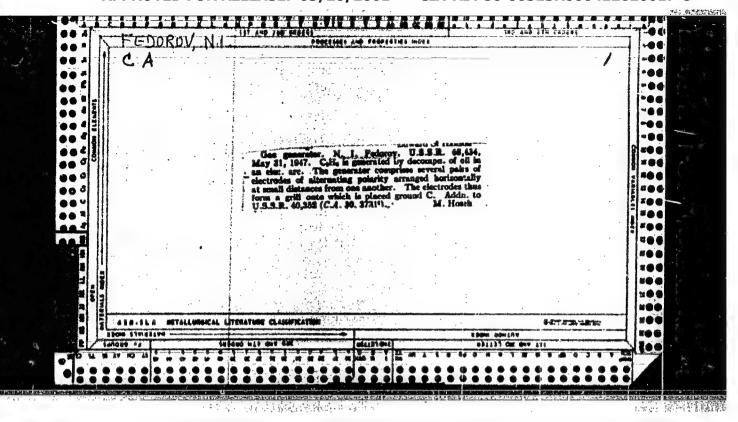
the component parts into an automatic assembling mechanism. There are three assembling stations which may be operated jointly or independently. The productivity of the machine is 5750 units per 8-hour shift. There are 5 diagrams.

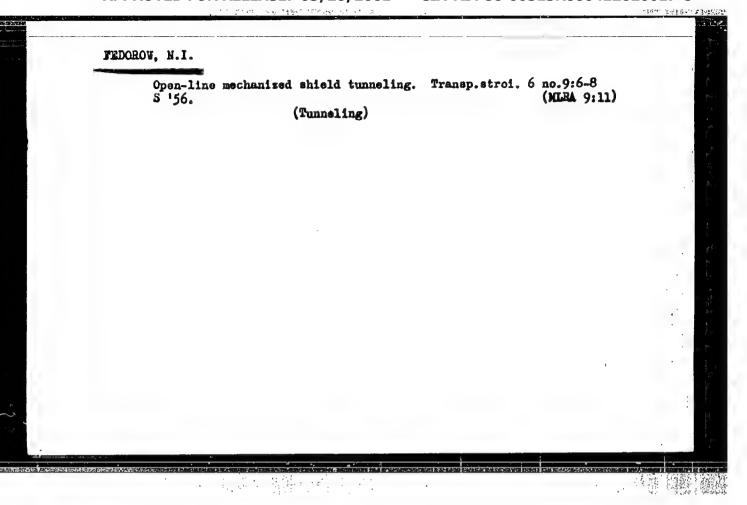
Card 2/2

SAMBUROV, V.A.; FEDOROV, N.I.

Multiple lens and mirror repeators of patterns. Tekst. prom.
(MLHA 9:10)

(Textile printing)





FEDORCV, N.I.

25995 Fedorov, N.I. Sindrom Vul'Piana Travmatic eskogo Freiskhozhueniya

(Gematomielii Grudnogo Otdela Spinnogo Mozga). V SB: Problemy Vosstanovit.

Lecheniya Invalidov Otechestv. Voyny. Astrakhan', 1948, S. 138-42.

SO: Letopis' Zhurnal Statey, N. 30, Moscow 1948

FEDOROV, N. I.

25949

Fedorov, N. I. Ispol'zovaniye postural'nykh i zashchitnykh
refleksov v lechebnoy passivnoy gimnastike tonicheskikh kontraktur
V sb: Problemy vosstanovit. lecheniya invalidov Otechestv. voyny.
Astrakhan', 1948, s. 143-45

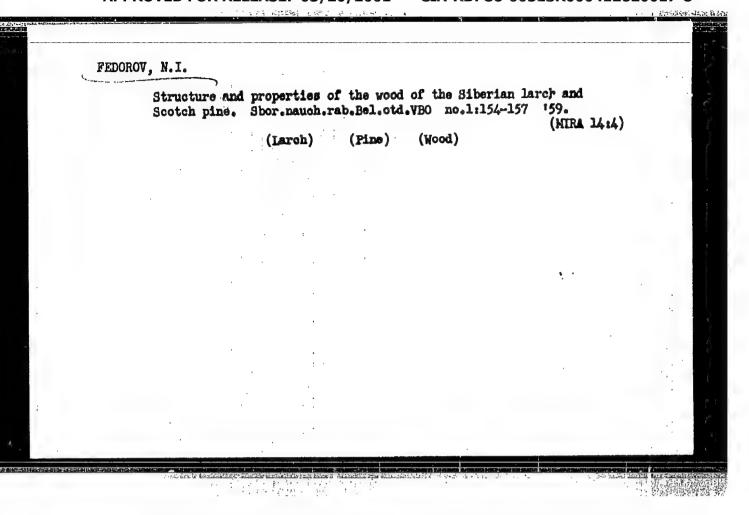
SO: Letopis! Zhurnal Statey, No. 30, Moscow, 1948

FEDOROV, N. I.

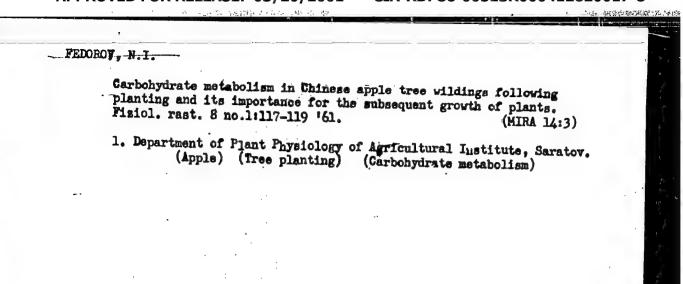
25956

Fedorov, N. I. Nervnyy faktor v patogeneze vyalo granuliruyushchikh ran. V. sb: Problemy vosstanovit lecheniya invalidov Otechestv. Voyny. Astrakhan', 1948, s. 203-07.

SO: Letopis' Zhurnal Statey, No. 30, Moscow, 1948



FEDOROV, N.I.			
Using the biopreparations of trichoderma for controlling the fallin over of tree seedlings., Sbor. bot. rab. Bel. otd. VBO no.2:224-228 '60. (MIRA 15:1)			
	(Trichoderma)	(Forest nurseries)	,,
	•		
	•		
	:		
•	•		
	•		
			•
		•	
			1
	,		:
			<i>y</i>



APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

Argent of the first

FEDOROV, N.I.; YEGOROVA, S.I.

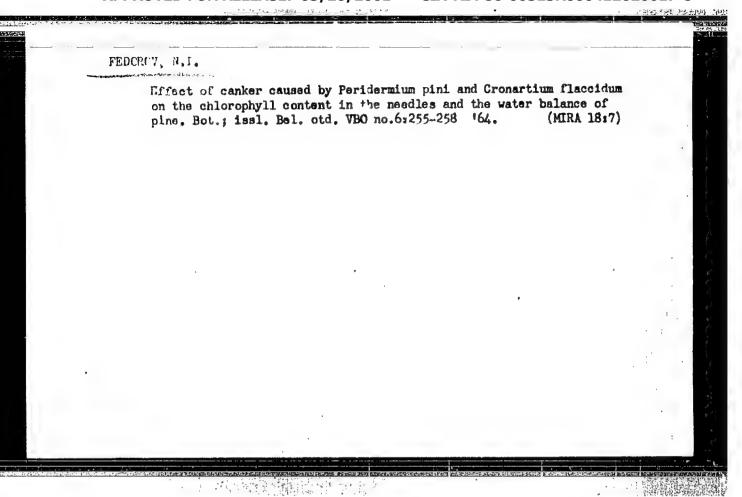
Effect of growth stimulants on phosphorus and calcium uptake by woody plants. Fiziol. rast. 10 no.2:227-229 Mr.Ap *63.

(MIRA 16:5)

1. Saratov Agricultural Institute, Chair of Plant Physiology.

(Growth promoting substances) (Woody plants)

(Plants, Effect of minerals on)



FEDOROV, N. I.

Fedorov, N. I. -- "The Productivity and Technical Properties of Forest Plantings of Newly Introduced Softwoods and Ordinary Pines in the Belorussian SSR." Min Higher Education USSR. Belorussian Forestry Engineering Instimeni S. M. Kirov. Minsk, 1956. (Disseration For the Degree of Candidate in Agricultural Sciences).

So: Knizhnaya Letopis', No. 11, 1956, pp 103-114

K

Country : USSR

Category: Forestry. Forest Cultures.

Abs Jouri RZhDiol., No 11, 1958, No 48770

Author : Fedorov, N.I.; Barlnov, G.V.

: Saratov Agr. cultural Inst. Inst

: Growth Characteristics of the Roots of One-Year Old Title

Tree Seedlings.

Orig Pub: Tr. Saratovsk. s.-kh. in-ta, 1957, 10, 249-261

Abstract: Observations were conducted on ash, Tatarian maple,

common olm, and Chinese elm (Ulmus parvifolia) during 1951-1952 at "Industrial'nyy" Tree Mursery in the Yekaterinovskaya Rayon of Saratovslaya Oblast. The dynamics of root growth in dopth and the start

of lateral roots in one-year old seedlings were

: 1/2 Card

USSR / Forestry. Dendrology.

K-3

Abs Jour: Ref Zhur-Biol., No 16, 1958, 72789.

Author : Fedorov, N. I.

Inst : Belorussian Forestry Institute.

Title: Productivity and Physical-Mechanical Properties of the Wood of Larch Cultivations Growing in the BSSR.

Orig Pub: Sb. nauchn. tr. Belorussk., lesotekhn. in-t, 1957, vyp. 10. 188-198.

Abstract: Siberian, European and Japanese Larch in cultivations on sandy and clayey soils in the BSSR are distinguished by good growth of height and thickness. Stock of plantations of the last two species are 17-19 and, of the first, 11% higher than in normal pine plantations of 1A quality according to A. V. Tyurin's tables. The wood of all three

Card 1/2

15

USSR / Forestry. Dendrology.

K-3

Abs Jour: Ref Zhur-Biol., No 16, 1958, 72789.

Abstract: species is characterized by high physical-technical properties (Siberian larch is in first place).

Tables of data are cited on the physical and mechanical properties and their change according to the radius and height of the trunk. -- L. V. Nesmelov.

Card 2/2

ĸ.

FEDOROV, N.1.

USSR/Forestry . Forest Oultures.

: Rof Zhur - Biol., No 21, 1958, 95836

Shatilov, F.V., Fedorov, H.I. Author

: N.A. Maksimov Academy AS USSR Inst

: Experiment of Physiological and Anatomic-Morphological Title

Diagnosis in Preparation of Seedlings of Tree Species

for Autumn Planting.

V. sb.: Pamyati akad. H.A. Maksimova, M., AH SSSR, 1957, Orig Pub

225-232.

Observations conducted in a forest nursery in Saratovskaya Abstract

Oblast showed that survival of seedlings of Fraxinus viridis Mclix. as well as of F. excelsion L. and the smallleaved elm is greatest during transplanting in the stage of autumn attenuation of cambium activity in the sten. The dying away of cambium activity coincides with the

Card 1/2

Abs Jour

CHIRVINA, To.k., kand.med.nauk; FEDOROV, N.I.

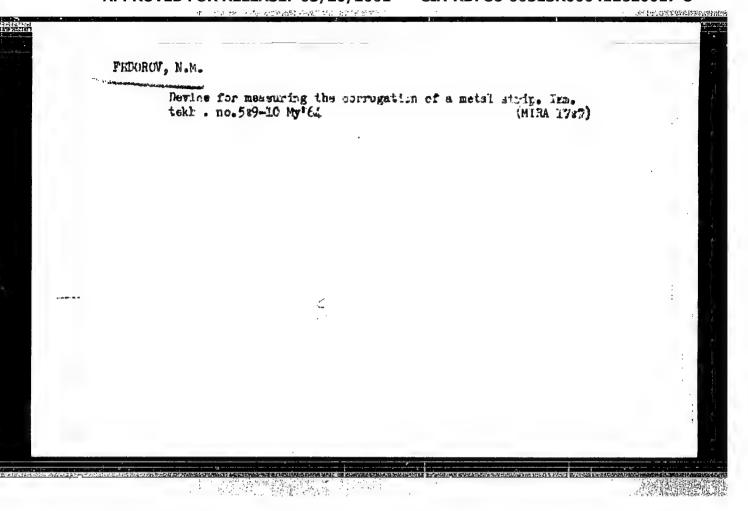
Thermal burns of the respiratory tract. Vest.khir. no.6:48-50 (MIRA 15:11)

1. Is kliniki obshchey khirurgii (zav. - prof. P.P. Kovalenko)
Rostovskogo-na-Donu meditsinskogo instituta.
(RESPIRATORY ORGANS-WOUNDS AND INJURIES)
(BURNS AND SCALDS)

FEDOROV, N.M.

"Radiation in outer space and life."

Report submitted to the Committee on Space Research Symposium on Terrestrial Life in Space, Warsaw, Peland 3-11 June 1963



"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8

Title: Guarding of redio-receiving from interferences produced by the DC current motors

Author: N. M. Fedorov and N. M. Leshchinskil

Publication: Electricity

FEDOROV, N. M.

No. 3 pp. 27-28 Date: 1944

From List ATIX 20361-1

FEDORCV, N. M.

"Infrared Drying," Prom. Energet., No. 2, 1948. Engr., 1948.

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

FEDOROU, N.M.

82142 8/058/60/000/02/20/023

9, 1400 Translation from: Referativnyy zhurnal, Fizika, 1960, No. 2, p. 227, # 4179

AUTHOR: Fedorov, N. M.

TITLE: A Coaxial Phase-Shifter of the Contact-Free Type for the Decimeter

Range

PERIODICAL: Nauchn.-tekhn. inform. byul. Leningr. politekhn. in-t, 1959, No. 1, pp. 13-16

TEXT: A narrow-band phase-shifter was described, the design of which is based on a coaxial rectangular bridge. All arms of the bridge have the length $\lambda/4$. Voltage U_1 is supplied to one input of the bridge, to the two other inputs resistances $Z_2 = Z_1 = Z$ are connected. The output voltage is taken from resistance $Z_2 = W$ (W is the wave impedance of the coaxial line of the input arm of the bridge). The input and the output voltages are connected by the equation: $U_1/U_2 = J(W+Z)/(W-Z)$. In the case of Z = JX, depending on the value of X a change in the phase of the output voltage is obtained, without a change of its amplitude. In this case the change of X in both arms of the bridge is carried out synchronously. The case was also considered when impedance Z has low losses (resonance circuits). In

Card 1/2

manager as to the same of

APPROVED FOR RELEASE: 03/20/2001 CIA-

计分类的复数形式调整 经基础

CIA-RDP86-00513R000412620017-8"

82142 \$/058/60/000/02/20/023

A Coaxial Phase-Shifter of the Contact-Free Type for the Decimeter Range

this case small changes of the output voltage also in the amplitude are obtained. An oscillation system of the cylindrical type is used as load alternating resistance. It consists of two coaxial cylinders cut along the whole length of their generatrix. A design was tested, in which the slit in the cuter cylinder is unchanged in width, and in the inner cylinder it is wedge-shaped. In the case of a turn of the slits relative to each other through 180°, a maximum phase shift of 220° is obtained at a travelling wave coefficient of not lower than 0.6.

Yu. P. Ilyasov

W

Card 2/2

APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

S/194/61/000/010/068/082 D271/D301

AUTHORS:

Petrun'kinm V.Yu., Fedorov, N.M. and Izraylit, A.B.

TITLE:

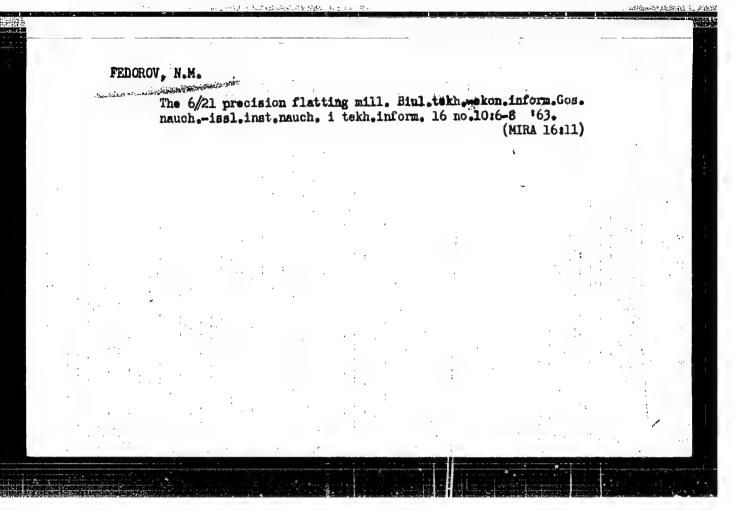
Ferrite phaseshifter for the dm region

PERIODICAL:

Referativnyy zhurnal. Avtomatika i radioelektronika, no. 10, 1961, 55, abstract 10 I332 (Nauchno-tekhn. inform. byul. Leningr. politekhn. in-t, 1960, no. 9,

TEXT: Short-circuited sections of co-axial lines, $\lambda/4$ long, filled with ferrite, are used as phaseshifters. Input resislong, filled with ferrite, are used as phaseshifters. Input resistance of these sections depends on the applied magnetic field. A co-axial rectangular bridge is used in the apparatus; free arms of the bridge are loaded with phaseshifters of the type described above. A variation of the resistance of phaseshifters causes a change in the phase-shift between the input and output voltages. The phase-shifter ensures a phase change of 70° when magnetic field varies from 0 to 1000 oersted. Power changes at the phaseshifter output

Card 2/2



"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8

FEDOROV, N.M.

AID P - 5188

Subject

: USSR/Engineering

Card 1/1

Pub. 103 - 10/24

Author

: Fedorov, N. M.

Title

: Adjustable reamer with hard alloy blades

Periodical

: Stan. i instr., 7, 31-33, J1 1956

Abstract

The Central Scientific Research Institute of Machine-Building Technology (TsNIITMASh) designed an adjustable reamer with means provided for increasing or decreasing the cutting diameter. The author presents its design, operation, and advantages. One photo, 7 drawings and

2 tables.

Institution: As above

Submitted : No date

DOKOV, N. 11).

AUTHOR: Kryzhanovskiy, v.V. and Fedorov, n.M., Engineers.

TITLE: The Development of Production of Springs for Watches.

(Razvitiye proizvodstva chasovykh pruzhin)

PERIODICAL: Stal', 1957, no.7, pp. 656 - 657 (USSR).

ABSTRACT: The production of steel strip for manufacturing springs for watches was developed in 1950 and I.A. Savinkov and M.I. Zlotnikov developed and introduced a new technology of manufacturing spiral springs (no data given) into normal practice. The automation of the manufacturing process was to be developed by the Ministry of Production of Instruments and Means of Automation (MP and SA). The Ministry, hoever, after some delay, requested permission of the Ministry of the Iron and Steel Industry to design an automatic process for manufacturing S-like springs which were not produced in the USSR. Results of tests of imported Swiss S-springs (from stainless, non-magnetic steel) and their comparison with those of spiral springs produced by the works from carbon steel are compared (table). It is concluded that S-like springs are not superior to spiral springs. The twice longer life of S-springs is ascribed to the superiority of the quality of steel. It is pointed out that as the cost of special steel is 5 times higher Card 1/2than that of carbon steel, it would be cheaper to produce springs

"APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8

133-7-23/28 The Development of Production of Springs for Watches.

from carbon steel and change them every 20 years (mean service life).

There are 1 table, 2 figures and 2 Slavic references.

ASSOCIATION: "Molotov" Leningrad Steel Rolling and Wire Cable Works.

(Leningradskiy Staleprokatnyy i provolochno-kanatnyy Zavod im. Molotova)

AVAILABLE:

Library of Congress.

Card 2/2

FEDOROV, N.M., starshiy elektromekhanik; CHEREPOVSKIY, I.F.; ROMANENKO, B.D.

Letters to the editor. Avtom.telem. i sviaz 3 no.12:41 D 159. (MIRA 13:4)

1. Kontrol'no-ispytatel'nyy punkt Bologovskoy distantsii signalizatsii i svyazi Oktyabr'skoy dorogi (for Fedorov).
2. Nachal'nik laboratorii signalizatsii i svyazi Donetskoy dorogi (for Cherepovskiy). 3. Zamestitel' nachal'nika Ozherel'-skoy distantsii signalizatsii i svyazi Moskovskoy dorogi (for Romanenko).

(Hailroads-Signaling)

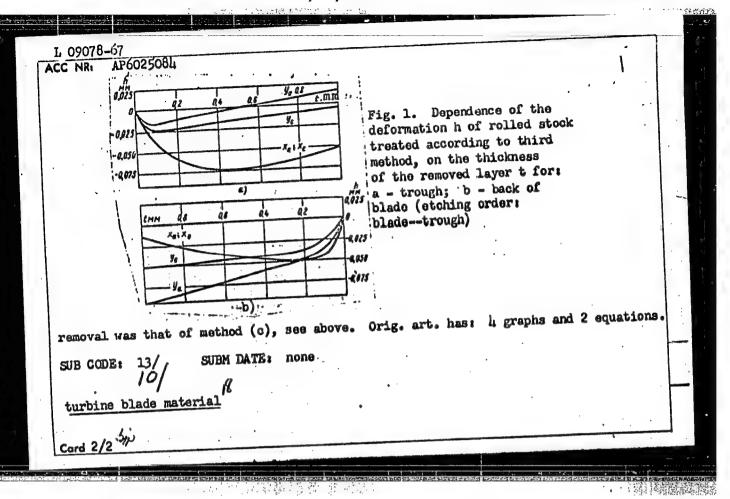
APPROVED FOR RELEASE: 03/20/2001 CIA-RDP86-00513R000412620017-8"

CIA-RDP86-00513R000412620017-8

GENET 13	agulcaid (si	enthiadic	east therease					- 5×41 器 3 4 多层(n	577 81.2 97				1.	_		77203	± 11. AT PHOLIPS YOU
			2; Chrabotka n the Harufac- ality Emilrol j kn. 99)	Sponsering Agencies: Cooudantvenacy bonitet Soveis Ministrov 2538 po stt.mtl- mistil i mabinostropemiye; Isestral'nyy nauchoo-iseledovstal'skiy institut tembologii i mashimostropemiye.	MA.: Yo.P. Unknow, Dortor of Technical Stiesces, Professor; Masging M., for Literature on Easty Monities Mailing: S.Ts. Coloria, Engissor; M. of Publish- ing Monses G.H. Scholarn; Tech. M.: E.L. Chernoms.	purposs; this best is intended for technical personni in heave-manifely plants and fer selemities without is factory laboratories and research institutes.		OFFILE: the book vestains a sementy of vork conducted by the parament of infiltration in the final of mechanical machinains and quality outsity if parts. Infiltration is a discretion as the correct combination of parts in a discretion as the correct combination of depth, free, and specific activity with maximum consolity of the machine feath. Also consolitated are the explication of machine feath, the consolitation are activities as the contract of the contr	THE OF CHITHETH STATES TO SHELLE BY CUTTING PARTIES BY CUTTING	Ch. J. Sume immedia of [inemark] Mork in the Field of Mechanics of the Metal-Cutting Process [Sover, S.M., Donter of Technical Sciences] 7	Ch. II. Brealsquark of Mfinish Catting Regimes, and Muthods of Improving the Boserianess of Operation of Neetine Tools in Newty-Muchine Plants [Sover, N.B., B.I. Thabilisative and L.K. Essime, Candidates of Tools- almal Anisasses? A.D. Verministays and O.G. Ort. pm., Zaglacin] [Sove 24]	Ch. III. The Development and Searth for See Tool Selected (Serve, I.S. and A.T. Lighter, Dontor of Technical Sciences; L.E. Kurha and O.N. W.T. Chenter, See Technical Sciences; V.R. Letneslent of W.	Ch. W. Now Designs of Critics fouls for the Mesty-Sockiesy [Industry] [India, E.A., Cardisto of Telesical Sciences; A.D. Terebinists, E.A. Teleson, A.D. Cherry, Eschoery] Ch. F. Baid Trinks and Come Sentles of Errantiquies of the Mahined Surface of the		PART II. Quality CONTROL OF PARTS Qu. 1. Respects Flow Detection in Striving for Quality of Notal [Kerwain, Cart Mil. Condition of Technical Deleaces]	2. G. II. Eltracets Flor Detection and Peasurement of [ball] Phickess 15, in Malakia [formular, 1.8, Definer.]	
*	•				. :		•						w	N'N	08.0	LED	
LLEX	- B. 7	1. 333.16	अस्य वे द्यास्त्रहरू		**************************************	क्ट्राच्या स्टब्स् स	4742744 SS18		MATERIAL STATE	of Febru	desember	urosia a	andring Insia	ar Florence	14 15 14 K-15 15 15 15 15 15 15 15 15 15 15 15 15 1	Pi	A HURTHWHITE

CIA-RDP86-00513R000412620017-8

SOUNCE CODE: UN/0122/66/000/007/0052/0055 ACC NR: 110025004 AUTHORS: Fodorov, N. M. (Engineer); Ovseyenko, A. N. (Engineer) ORG: none 110 TITLE: Influence of residual stresses in the stock on the warping of turbine blades during the manufacturing process SOURCE: Vestnik mashinostroyeniya, no. 7, 1966, 52-55 TOPIC TAGS: turbine blade, metallurgic research, metal deformation, steel, metal stress / 1Khl7N2 steel ABSTRACT: The influence of residual stresses in the stock of steel lKhl7N2 on the . warping of turbine blades produced from the latter material was investigated at TsNIITMASH. The effect of three different treatments of the stock on the residual stress was studied: a) quenching from 1030C in clamp and annealing at 550C, followed by cooling in air; b) free quenching from 1020C, annealing at 570C in clamp, followed by cooling in air, and c) quenching from 10200 in clamp and annealing at 5800 in clamp followed by cooling in furnace. The experimental results are shown graphically (see Fig. 1). It was found that thermal treatment of stock does not insure complete removal of stresses in the latter. The most effective method for residual stress Card 1/2.



CIA-RDP86-00513R000412620017-8

ACC NR. AP7004767

SOURCE CODE: UR/0413/67/000/001/0081/0081

INVENTOR: Fedorov, N. M.; Ovseyenko, A. N.

ORG: None

TITLE: An installation for determining permanent deformations. Class 42, No. 190045 [announced by the Central Scientific Research Institute of Technology and Machine Building (Tsentral'nyy nauchno-issledovatel'skiy institut tekhnologii i mashinostroyeniya)]

SOURCE: Izobreteniya, promyshlennyye obraztsy, tovarnyye znaki, no. 1, 1967, 81

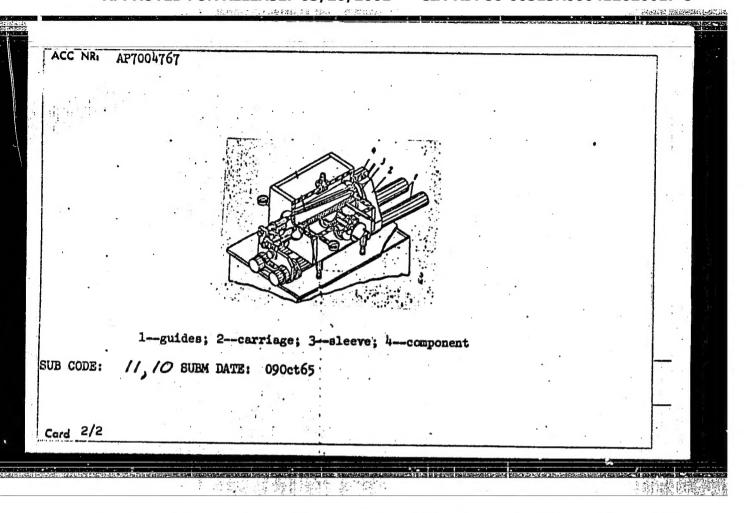
TOPIC TAGS: material deformation, electroerosion machining, turbine blade

ABSTRACT: This Author's Certificate introduces an installation for determining permanent deformations due to the use of electrochemical methods for removing surface metal. The unit contains an electrohydraulic chamber, a measurement device and a fastener for holding the part and placing it in the chamber. Profiled components such as turbine blades are studied by making this fastener in the form of guides mounted outside the chamber with a sliding carriage holding a rotating sleeve to which the component is fastened.

Card 1/2

UDC: 620.172.216

CIA-RDP86-00513R000412620017-8



CIA-RDP86-00513R000412620017-8

ACC NR. AP7005388

(N)

SOURCE CODE: UR/0114/67/000/001/0028/0031

AUTHOR: Ovseyenko, A. N. (Engineer); Fedorov, N. M. (Engineer)

ORG: none

TITLE: Reducing the warpage of large turbine blades during their cold working

SOURCE: Energomashinostroyeniye, no. 1, 1967, 28-31

TOPIC TAGS: steam turbine, turbine blade, metal machining, metal deformation / 2Khl3 steel, PVK-200 steam turbine

ABSTRACT: The blade shop of the Leningrad Metalworking Plant carried out a comprehensive study of the deformations involved in the processes of production of turbine blades, starting with examination and processing of the billet and ending with finishing operations. The blades used in this research were of 2Khl3 steel and belonged in the last (27th) low-pressure stage of the PVK-200 steam turbine; the length of their working part was 770 mm, their mean width was 100 mm and their angle of twist, 57°. Deformations at various points on the blade were measured with the aid of a composite template, separately during every principal machining operation (planing of the concave front, milling of the convex back, grinding and

Card 1/2

UDC: 62-226.2:620.191.38.002

ACC NR: AP7005388

polishing of the concave and convex surfaces, welding of stellite plates onto the leading edge of the blade). Findings: generally blade deformations do not exceed 2 mm. The maximum deformations are caused by the rough planing of the concave blade front and rough milling of the blade back, and they are associated with the mechanical stresses arising during the machining as well as with the residual stresses in the workpiece itself due to its previous heat treatment. These deformations can be minimized by properly choosing the sequence of machining operations, e.g. by alternating the machining of the blade back with that of the blade front (rough milling of blade back, rough planing of blade front, finish milling of blade back, etc.), so as to readjust the base surfaces, the reason being that during the rough machining operations the blade axis gets curved and the base planes become incorrectly aligned with respect to the blade root. In grinding and polishing the principal factor in warping is the tolerances, the wear of the grinding wheel and the direction in which the grinding is performed. Bakelite-bonded grinding wheels reduce warping compared with ceramic-bonded wheels. Competent heat treatment of the blanks, proper sequence of machining attachments, and selection of proper cutting regimes and of cutting tools of suitable material composition and geometry make it possible to reduce the warping of large turbine blades by a factor of 3-5. Orig. art. has: 4 figures.

SUB CODE: 11, 10, 13, 20/ SUBM DATE: none: ORIG RE	F: 001
--	--------

Card 2/2